

C. Amendments to the Claims.

1. (Previously Presented) A semiconductor device structure on a silicon substrate, comprising:

5                   a contact which penetrates an interlayer insulating film and is electrically connected with a diffusion layer in the silicon substrate;

                  a gate electrode which is formed on the silicon substrate and contains a nitride film at upper and side portions;

                  an insulating film formed from a gas containing carbon; and

10                  a silicon nitride film for preventing carbon diffusion, having a portion sandwiched between the interlayer insulating film and the silicon substrate and adjacent to the gate electrode in a direction essentially parallel to a substrate surface, such a sandwiched portion having a thickness in a direction perpendicular to the substrate surface that is less  
15                  than a thickness of the gate electrode in the perpendicular direction, the silicon nitride film traversing a region except a portion for providing the electrical connection between the contact and the diffusion layer, and is formed on the nitride film at the upper and side portions of the gate electrode.

20

2. (Previously Presented) The semiconductor device according to claim 1, wherein:

                  the insulating film includes tantalum oxide ( $\text{Ta}_2\text{O}_5$ ); and

                  the semiconductor device is a dynamic random access memory having a memory cell capacitor film including the tantalum oxide.

25   3. (Cancelled)

4. (Cancelled)

5. (Cancelled)

6. (Cancelled)

7. (Withdrawn) A method for manufacturing a semiconductor device on a silicon substrate, having a device structure including an insulating film formed from gas containing carbon, comprising the step of:

5                   forming a silicon nitride film between the insulating film and the silicon substrate for preventing carbon from diffusing to the silicon substrate.

8. (Withdrawn) The method for manufacturing a semiconductor device of claim 7, further including the steps of:

                  forming a word line on a silicon substrate;  
10               forming the silicon nitride film over the entire surface of the substrate including the word line;  
                  forming a first interlayer insulating film on the silicon nitride film;  
                  etching the first interlayer insulating film to form a cell contact hole with an etching method selective for the silicon nitride film to expose  
15               the silicon nitride film at a bottom of the cell contact hole;  
                  selectively etching the silicon nitride film exposed at the bottom of the cell contact hole to expose the silicon substrate; and  
                  forming a cell contact plug in the cell contact hole.

9. (Withdrawn) The method for manufacturing a semiconductor device of claim 8, further  
20               including the steps of:

                  forming a first capacitor electrode electrically connected to the cell contact plug;  
                  forming the insulating film; and  
                  forming a second capacitor electrode on the insulating film.

25               10. (Withdrawn) The method for manufacturing a semiconductor device of claim 9, wherein:

                  the insulating film includes tantalum oxide ( $\text{Ta}_2\text{O}_5$ ).

11. (Withdrawn) The method for manufacturing a semiconductor device of claim 7, further including the steps of:

forming a word line on a silicon substrate;

forming a first interlayer insulating film on the silicon substrate

5 including the word line;

forming a cell contact plug through the first interlayer insulating film to provide an electrical connection with a diffusion layer in the silicon substrate;

10 forming a second interlayer insulating film on the first interlayer insulating film;

forming a bit line on the second interlayer insulating film;

forming a third interlayer insulating film on the second interlayer insulating film including the bit line;

15 forming a capacitor contact plug through the second and third interlayer insulating films to provide an electrical connection to the cell contact plug; and

forming the silicon nitride film on the third interlayer insulating film and capacitor contact plug.

12. (Withdrawn) The method for manufacturing a semiconductor device of claim 11, further including the steps of:

forming a fourth interlayer insulating film on the silicon nitride film;

forming a capacitor formation section in the fourth interlayer insulating film to expose the silicon nitride film; and

25 etching the exposed silicon nitride film to expose the capacitor contact plug.

13. (Withdrawn) The method for manufacturing a semiconductor device of claim 12, further including the step of:

30 forming a capacitor including the insulating film in the capacitor formation section.

14. (Withdrawn) The method for manufacturing a semiconductor device of claim 7, further including the steps of:

forming a word line on a silicon substrate;

forming a first interlayer insulating film on the silicon substrate

5 including the word line;

forming a cell contact plug through the first interlayer insulating film to provide an electrical connection with a diffusion layer in the silicon substrate;

10 forming a second interlayer insulating film on the first interlayer insulating film;

forming a bit line on the second interlayer insulating film;

forming a third interlayer insulating film on the second interlayer insulating film including the bit line;

15 forming the silicon nitride film on the third interlayer insulating film; and

forming a capacitor contact plug through the second and third interlayer insulating films and the silicon nitride film to provide an electrical connection to the cell contact plug.

20 15. (Withdrawn) The method for manufacturing a semiconductor device of claim 14, further including the step of:

forming a capacitor including the insulating film and having a capacitor electrode electrically connected to the capacitor contact plug.

16. (Withdrawn) The method for manufacturing a semiconductor device of claim 7, further including the steps of:

25 forming a word line on a silicon substrate;

forming a first interlayer insulating film on the silicon substrate including the word line;

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

forming a cell contact plug through the first interlayer insulating film to provide an electrical connection with a diffusion layer in the silicon substrate;

5 forming a second interlayer insulating film on the first interlayer insulating film;

forming a bit line on the second interlayer insulating film;

forming the silicon nitride film on the second interlayer insulating film including the bit line;

10 forming a third interlayer insulating film on the silicon nitride film; etching the third interlayer insulating film to form a contact hole and expose the silicon nitride film at a bottom of the contact hole;

etching the silicon nitride film at the bottom of the contact hole to expose the second interlayer insulating film;

15 etching the exposed second interlayer insulating film at the bottom of the contact hole to provide a capacitor contact hole including the contact hole; and

forming a capacitor contact plug through the second and third interlayer insulating films to provide an electrical connection to the cell contact plug.

20 17. (Withdrawn) The method for manufacturing a semiconductor device of claim 16, further including the step of:

forming a capacitor including the insulating film and having a capacitor electrode electrically connected to the capacitor contact plug.

25 18. (Withdrawn) A method for manufacturing a semiconductor device on a silicon substrate, having a memory cell including a capacitor insulating film formed from gas containing carbon, comprising the step of:

forming a silicon nitride film between the capacitor insulating film and the silicon substrate for preventing carbon from diffusing to the silicon substrate.

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

19. (Withdrawn) The method of manufacturing the semiconductor device of claim 18,  
wherein:

the capacitor insulating film includes tantalum oxide ( $\text{Ta}_2\text{O}_5$ ).

20. (Withdrawn) The method of manufacturing the semiconductor device of claim 19,  
5 wherein:

the capacitor includes an electrode having a hemi-spherical grain  
structure.

Claims 21-24 (Cancelled)

10

25. (Previously Presented) The semiconductor device according to claim 1, wherein:

the silicon nitride film for preventing carbon diffusion includes a  
portion having a bottom surface in contact with and extending parallel to  
the diffusion layer away from the gate electrode and a top surface in  
15 contact with an interlayer insulating film.